FIG.1

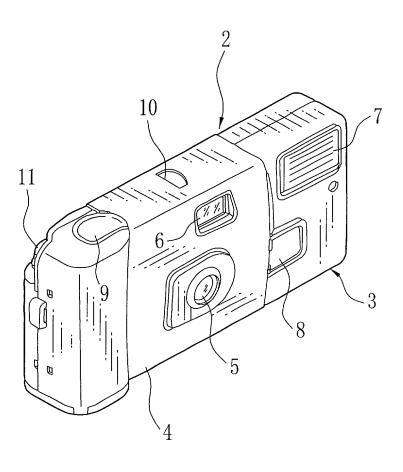


FIG.2

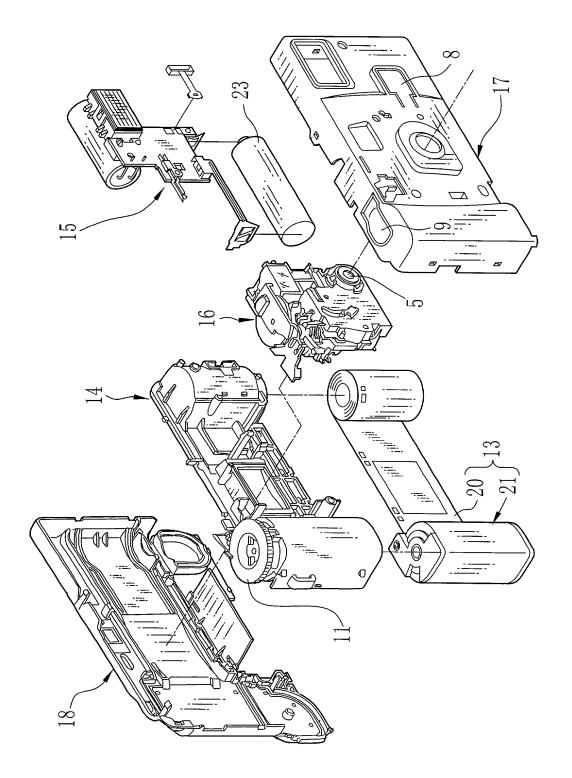
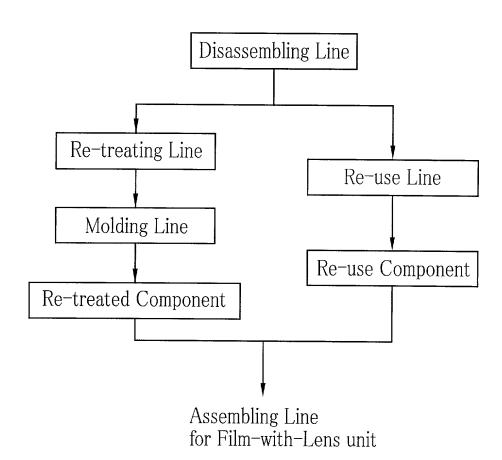


FIG.3



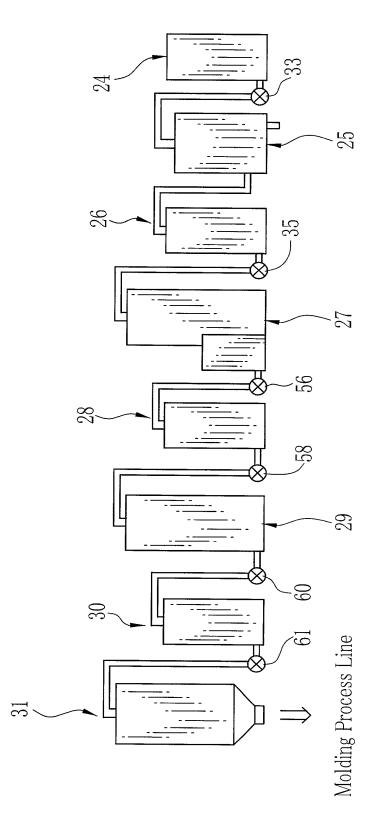


FIG.5

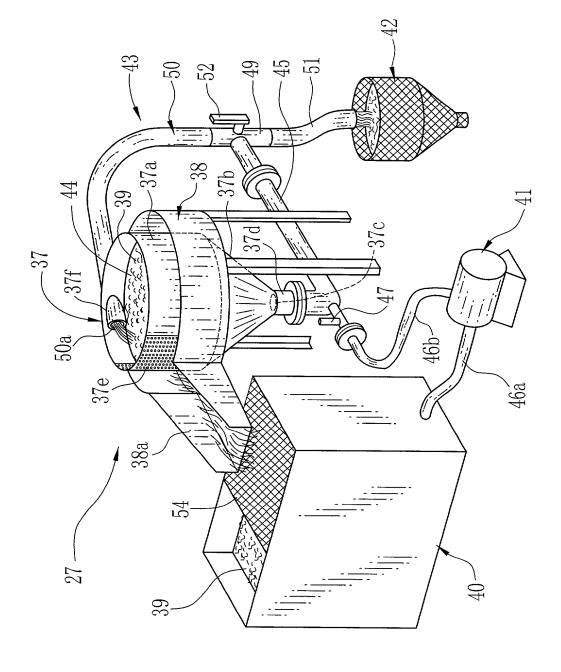


FIG.6

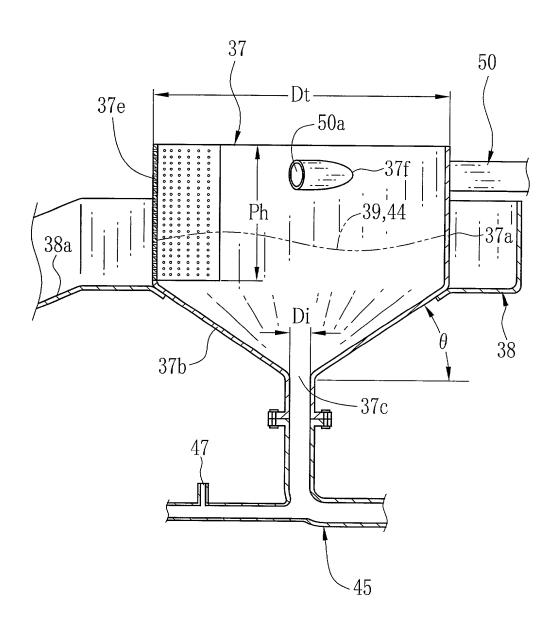


FIG.7

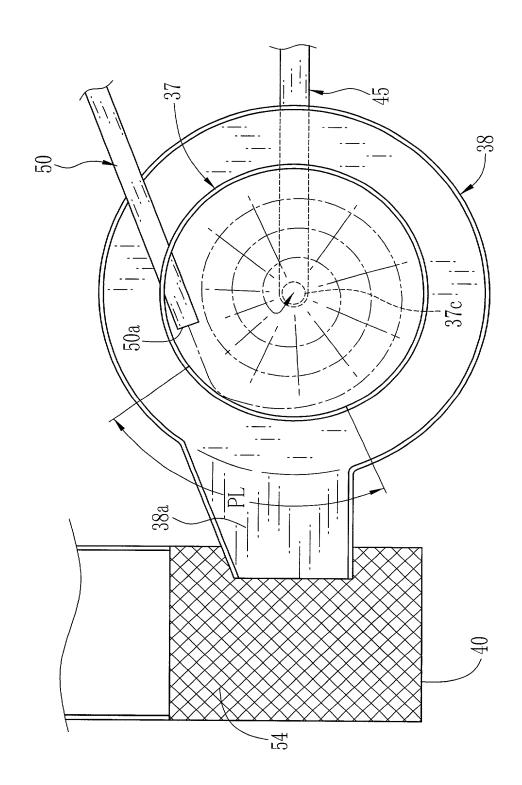


FIG.8

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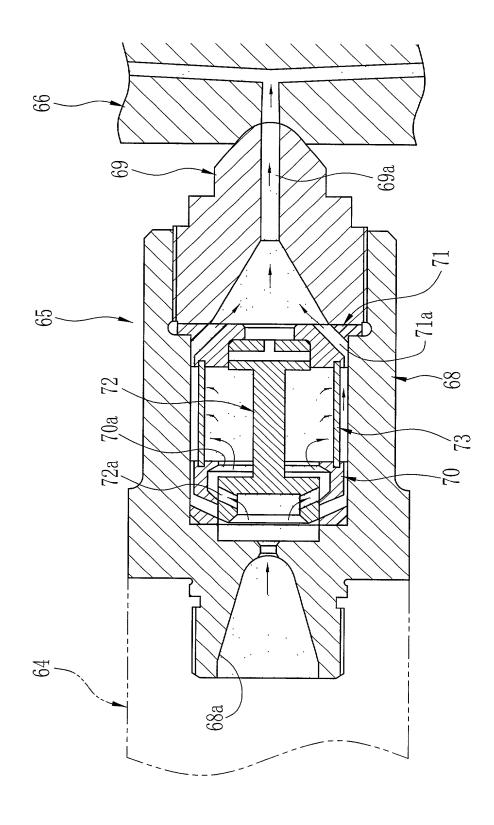


FIG.9

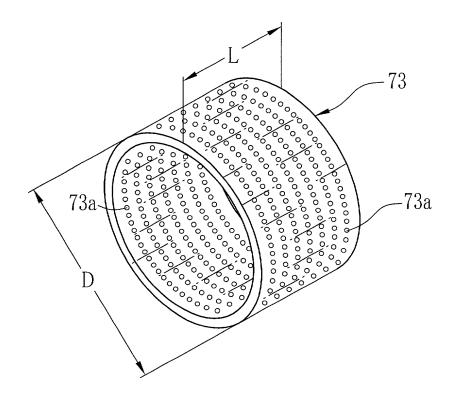


FIG.10

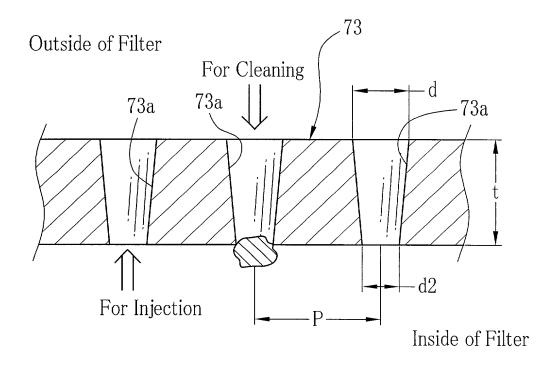


FIG.111

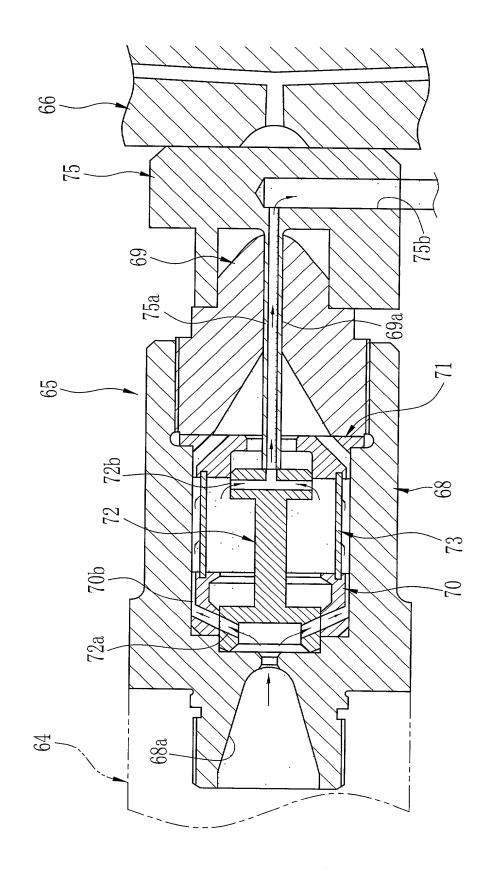
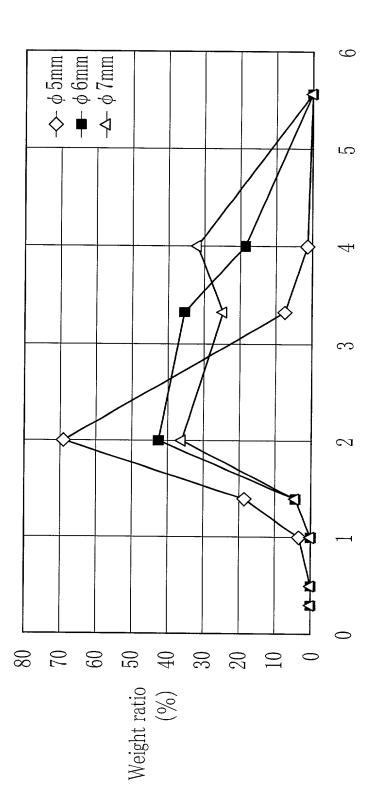


FIG.12



Size of crushed plastic (mm)

FIG.13

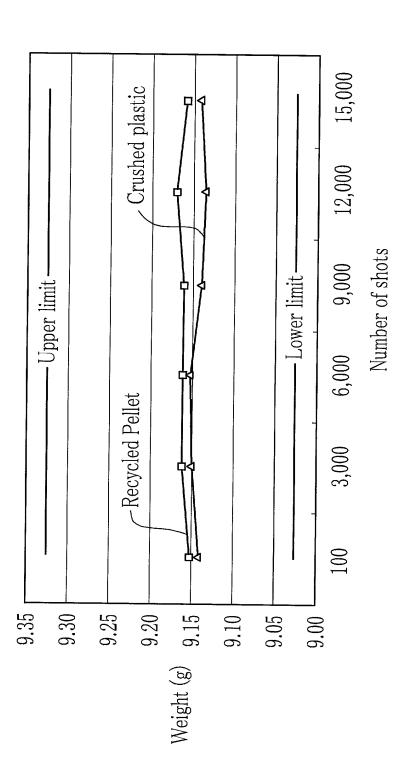


FIG.14

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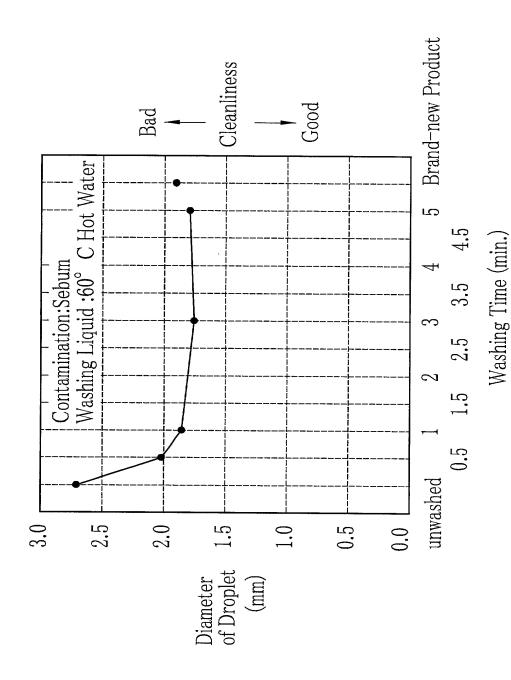
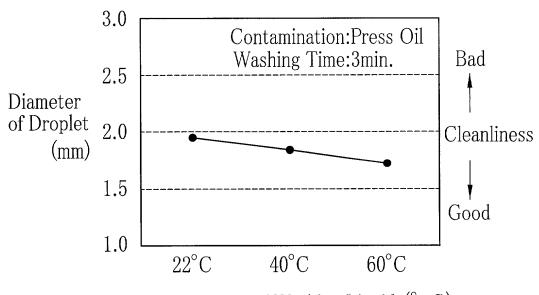


FIG.15



Temperature of Washing Liquid (° C)